



## Technical Data Sheet

### BASADUR® E 727

Floor Coating | Solvent-free | High Gloss |  
20%

#### Description

BASADUR E 727 is a pigmented solvent-free, two-component epoxy floor coating. Seamless, moderate pot life and very good abrasion resistance are some of its properties.

#### Uses

It can be used as a top coat in a floor coating system in commercial and decorative applications.

#### Also Available from BASA Polymer

##### Primers

BASADUR® E 101  
BASADUR® E 102  
BASADUR® E 105  
BASADUR® E 112

##### Middle Coats

BASADUR® E 202  
BASADUR® E 201  
BASADUR® E 302

##### Body Coats / Self Levels

BASADUR® E 303  
BASADUR® E 304  
BASADUR® E 305  
BASADUR® E 307

#### Benefits

- Solvent free
- High gloss surface
- Very good abrasion resistance
- Hard wearing

#### Technical Information

Properties	
Solid Content (%) (ASTM D2369)	~ 99
Mix Ratio by weight	100:20
Pot Life at 25°C (min)	40
Mixed Density (g/cm <sup>3</sup> ) (ISO 2811)	1.6 approx.
Dry-Hard Time (hr.)	10
Recommended Coverage (g/m <sup>2</sup> )	>100
Overcoat Time (hr.)	6 - 24
Bond Strength (MPa) (ASTM D4541)	> 1.5 concrete failure

#### Substrate Requirements and Preparation

The substrate's compressional strength should be a minimum of 20 N/mm<sup>2</sup>, and the substrate should be less than 5% moist. First, the substrate has to be prepared by suitable mechanical or chemical process to remove any oil, dirt, and residues of alkali compounds. Weak areas of the concrete have to be removed completely. Generally, you can use BASADUR series to repair substrate, fill cavities, holes and cracks. Before applying the coating, remove all dust from the substrate with a vacuum cleaner. It is recommended to apply a primer to ensure the adhesive strength of the flooring system.

#### Storage

The product must be stored in its original packaging in a dry place at a temperature range of 15 to 30 °C.

#### Legal Note

The information, and, in particular, the recommendations relating to the application and end-use of BASADURS, are given in good faith based on BASADURS's current knowledge and experience of the products when properly stored, handled, and applied under normal conditions by BASA's recommendations. In practice, the differences in materials, substrates, and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. BASA Polymer reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

#### Shelf Life

Maximum 4 months since the date of production.

#### Safety information

BASADUR® E 727 is flammable. For more information, please check the MSDS.

#### Packaging

Part A: 20.8 kg containers, 220 kg drums  
Part B: 4.2 kg containers, 200 kg drums